

REV.
A

SAE AS125551
THRU AS125700

FEDERAL SUPPLY CLASS
5320

RATIONALE

CURRENT REVISION IS LIMITED IN SCOPE. UPDATE NOTICE FOR CONVERTED MILITARY STANDARDS AND ADD CADMIUM PLATE NOTICE.

NOTICE

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ANY REQUIREMENTS ASSOCIATED WITH QUALIFIED PRODUCTS LISTS (QPL) MAY CONTINUE TO BE MANDATORY FOR DOD CONTRACTS. REQUIREMENTS RELATING TO QPLS HAVE NOT BEEN ADOPTED BY THE SAE FOR THIS STANDARD AND ARE NOT PART OF THIS SAE DOCUMENT.

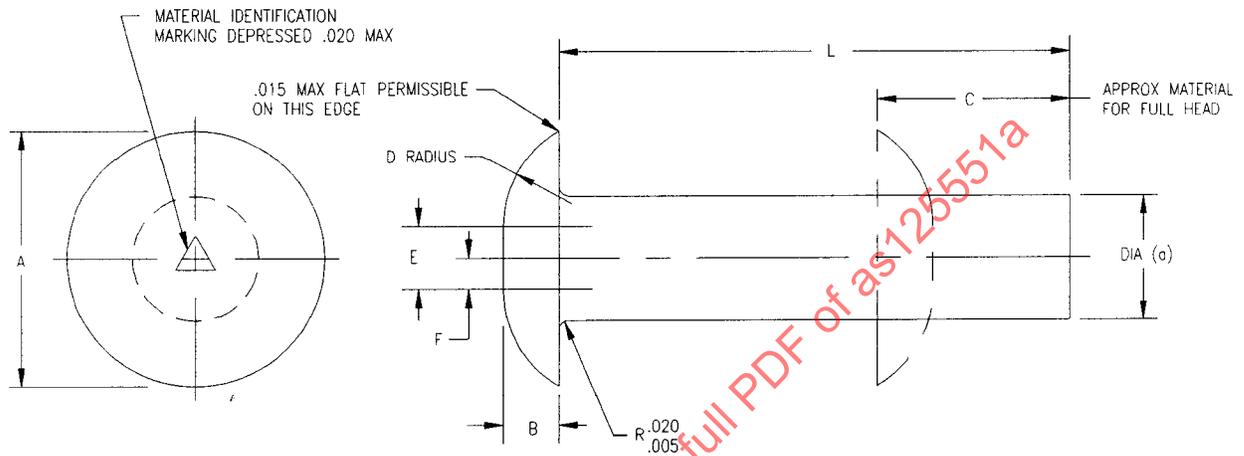


FIGURE 1 - RIVET

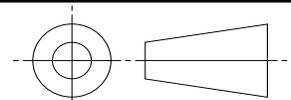
TABLE 1 - DIMENSIONS

DIAMETER	A	B +.010 -.000	C	D	E	F	X
.062 + .003 - .004	.125 ± .006	.027	.094	.054	.031	.015	.010
.094 + .003 - .004	.188 ± .009	.040	.141	.082	.046	.023	.010
.125 ± .004	.250 ± .012	.054	.188	.108	.062	.031	.010
.156 ± .016	.312 ± .016	.067	.234	.135	.078	.039	.015
.188 + .004 - .006	.375 ± .019	.080	.281	.164	.093	.046	.015
.250 + .004 - .006	.500 ± .025	.107	.375	.217	.125	.062	.020
.312 + .004 - .008	.625 ± .031	.133	.469	.272	.156	.078	.020
.375 + .005 - .010	.750 ± .037	.161	.562	.328	.187	.093	.020

(a) SHANK DIAMETER TO BE MEASURED WITHIN .100 OF BASE HEAD.

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS125551A>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: NONE

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

RIVET – UNIVERSAL HEAD, MILD STEEL

**SAE AS125551
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SHEET 1 OF 2**

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ISSUED 1999-12 REAFFIRMED 2005-05 REVISED 2011-08