SAE

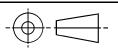
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THIRD ANGLE PROJECTION



PREPARED BY SAE COMMITTEE E-25



AEROSPACE STANDARD

SCREW, MACHINE - DOUBLE HEXAGON EXTENDED WASHER HEAD, CORROSION AND HEAT RESISTANT STEEL, .138-40 UNJF-3A

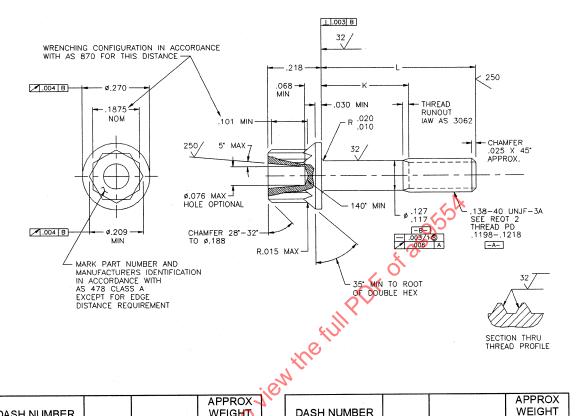
AS9554 SHEET 1 OF 3

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DASH NUMBER			APPROX WEIGHT
DASH NOMBER	L	K	LB/100
-02	.250	.058078	297
-03	.312	.058078	.318
-04	.375	.058-078	.340
-05	.438	.058-078	.363
-06	.500	.058078	.386
-07	.652	.058078	406
-08	.625	.058099	.429
-09	688	.102162	.451
-10	.750	.164224	.473
-11	.812	.226286	.495
-12	.875	.289349	.517
-13	.938	.352412	.539
-14	1.000	.414474	.561
-15	1.062	.476536	.583

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DASH NUMBER			WEIGHT
	L	K K	LB/100
-16	1.125	.539599	.605
-17	1.188	.602662	.627
-18	1.250	.664724	.649
40	1.312	.726786	.671
-19			
-20	1.375	.789849	.693
-21	1.438	.852912	.715
-22	1.500	.914974	.737
-22	1.562	.976-1.036	.759
	1.625	1.039-1.099	.781
-24	1.025	1.059-1.099	.701
-25	1.688	1,102-1,162	.803
-26	1.750	1.164-1.224	.825
-27	1.812	1.226-1.286	.847
-28	1.875	1.289-1.349	.869
-29	1.938	1.352-1.412	.891
-30	2.000	1.414-1.474	.913

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